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The Complete Manual on Dual-Purpose Electrocatalysts

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(Received: 19 September 2023; Revised: 14 November 2023; Accepted: 23 December 2023; Published: 04 January 2024)

Abstract

This comprehensive manual delves into the realm of dual-purpose electrocatalysts, focusing on their pivotal role in advancing sustainable energy technologies. Covering critical reactions like the oxygen evolution reaction (OER), oxygen reduction reaction (ORR), and hydrogen evolution reaction (HER), this work explores the underlying mechanisms, material selection, and structural considerations essential for optimizing catalytic performance. Key topics include the integration of metal-organic frameworks (MOFs) and their application in metal-air batteries (MABs), highlighting the balance between high catalytic activity and material stability. Through an in-depth analysis of current challenges and future directions, this manual serves as a valuable resource for researchers and engineers dedicated to the development of efficient and durable electrocatalysts, aiming to enhance the efficiency of renewable energy systems and contribute to a sustainable energy future.

Keywords: Catalysis; Dual-purpose electrocatalysts; Hydrogen evolution reaction; Metal-air batteries; Metal-organic frameworks; Oxygen evolution reaction; Oxygen reduction reaction

Abbreviations: HER: Hydrogen evolution reaction, MAB: Metal-air battery, MOF: Metal-organic framework, OER: Oxygen evolution reaction, ORR: Oxygen reduction reaction

1. Introduction

Bifunctional electrocatalysts have emerged as a promising solution to address the limitations of traditional catalysts in chemical processes involving alcohol and polyester synthesis. These catalysts exhibit dual functionality, enabling simultaneous activation of aldehydes and carboxylic acids for efficient amide and polyamide formation [1, 2, 3, 4, 5]. Bifunctional catalysts bridge the gap between homogeneous and heterogeneous catalysis, combining the advantages of both approaches to yield superior activity, selectivity, and stability in diverse organic transformations involving difunctional substrates [6, 7, 8].

The global shift towards sustainable and renewable energy sources necessitates the development of advanced materials to enhance the efficiency of energy conversion and storage devices. Central to this transition are electrocatalysts, which facilitate essential chemical reactions in technologies such as fuel cells and electrolyzers. Among these, dual-purpose electrocatalysts have emerged as a critical innovation, capable of driving both the oxygen evolution reaction (OER) and the oxygen reduction reaction (ORR) within a single material. This dual functionality not only simplifies the design of energy devices but also enhances their performance and cost-effectiveness (Fig. 1) [9, 10, 11, 12, 13, 14, 15].

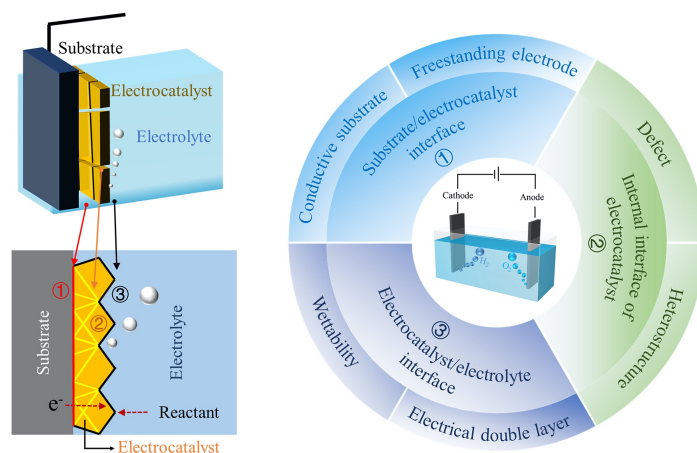


Figure 1. Schematic illustration of multi-interface structure.

Electrocatalysis involves the use of catalysts to accelerate electrochemical reactions, reducing the energy barriers and increasing the rate of reactions such as water splitting and oxygen reduction. Traditional electrocatalysts often specialize in either OER or ORR, necessitating the use of separate materials for each reaction. However, the development of dual-purpose electrocatalysts offers a streamlined solution, enabling both reactions within the same device. This advancement is particularly significant for applications in metal-air batteries and regenerative fuel cells, where the efficient interplay of OER and ORR is crucial for operation [16, 17].

This research article provides a comprehensive overview of dual-purpose electrocatalysts, detailing their fundamental mechanisms, material selection, and structural design considerations. It explores the latest advancements in nanostructuring, doping, and porous architecture development to optimize catalytic performance. Furthermore, the article examines the challenges and future directions in the field, emphasizing the importance of stability, cost reduction, and scalable synthesis methods. By consolidating current knowledge and recent breakthroughs, this manual serves as an essential resource for researchers and engineers dedicated to advancing energy technologies. The insights presented herein aim to foster innovation and drive the practical implementation of dual-purpose electrocatalysts, ultimately contributing to a sustainable energy future [18, 19, 20, 21].

2. Background and Motivation

Bifunctional electrocatalysts have garnered significant attention due to their potential in addressing critical challenges in sustainable energy conversion and storage technologies. Electrocatalytic water splitting driven by renewable electricity is a promising approach for green hydrogen production [22]. There is growing interest in designing bifunctional electrocatalysts that can catalyze both the hydrogen evolution reaction (HER) and oxygen evolution reaction (OER) for water splitting [23]. These catalysts facilitate the efficient generation of hydrogen and oxygen from water, enabling the storage of renewable energy in the form of chemical fuels (Fig. 2).

Metal-air batteries (MABs) are another area where bifunctional electrocatalysts play a crucial role. MABs use oxygen from the air as the cathode material and a metal anode (such as Li, Zn, Al, or Na). The main challenge in MAB development is creating highly effective and stable bifunctional electrocatalysts that can catalyze both the oxygen reduction reaction (ORR) during discharge and the oxygen evolution reaction (OER) during charge. Overcoming this challenge is essential for im-

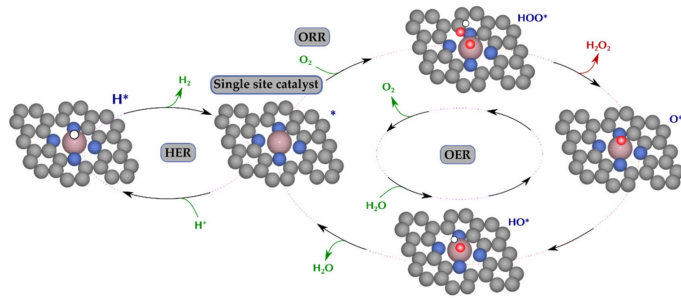


Figure 2. Single-atom catalyst application.

proving the performance and longevity of MABs as explained in Table 1.

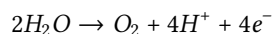
Table 1. Key parameters of Electrocatalysts

Key Parameters	Description
Activity	The ability of the catalyst to facilitate the desired reactions efficiently.
Affordability	The cost-effectiveness of the catalyst, particularly for large-scale applications.
Durability	The catalyst's resistance to degradation and deactivation over extended use.
Stability	The catalyst's ability to maintain its structural and chemical integrity in the electrochemical environment of MABs.

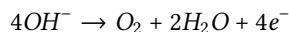
Metal-organic frameworks (MOFs) have gained significant interest as potential electrode materials for MABs due to their high surface area, tunable pore structure, and ability to incorporate redox-active metal centers. MOF-derived materials have shown promise as non-noble metal-based oxygen electrocatalysts, exhibiting improved ORR and OER activity and stability compared to conventional catalysts [24, 25, 26].

3. Oxygen Evolution Reaction (OER)

The oxygen evolution reaction (OER) is a critical half-reaction in various electrochemical processes, including water splitting, rechargeable metal-air batteries, and regenerative fuel cells. It involves the oxidation of water to produce oxygen gas, protons, and electrons. The OER can be represented by the following equation in acidic media:



In alkaline media, the reaction is expressed as:



The efficiency of the OER is a key determinant in the overall performance of these energy conversion and storage devices, as it significantly impacts the energy input required and the rate at which the reaction proceeds (Fig. 3).

3.1 Mechanistic Insights

The OER is a complex, multi-step reaction that involves the transfer of four electrons and the formation of oxygen-oxygen bonds. It typically proceeds through several intermediate species, including hydroxyl radicals (OH^*), oxo-species (O^*), and peroxide species (OOH^*). The detailed mechanism can vary depending on the catalyst material and the reaction environment (Fig. 3).

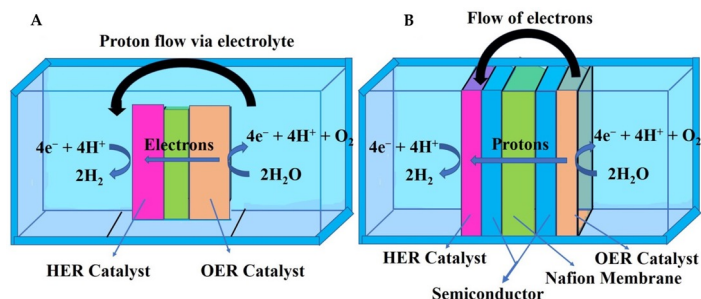


Figure 3. Artificial photosynthesis technology.

1. **Acidic Media:** In acidic conditions, the OER mechanism often involves the adsorption of water molecules on the catalyst surface, followed by successive deprotonation and electron transfer steps to form adsorbed oxygen species and, eventually, molecular oxygen.
2. **Alkaline Media:** In alkaline media, the mechanism is similar but involves hydroxide ions instead of water molecules. The process starts with the adsorption of OH^- ions, followed by deprotonation and electron transfer steps, leading to the formation of O_2 .

Understanding the mechanistic pathways of the OER is crucial for the rational design of efficient electrocatalysts. Advanced characterization techniques such as in situ spectroscopy and computational modeling play a pivotal role in elucidating these mechanisms [27, 28].

3.2 Material Selection for OER Catalysts

The choice of materials for OER catalysts is driven by the need for high activity, stability, and cost-effectiveness. Several classes of materials have been extensively studied for their OER performance:

1. **Transition Metal Oxides:** Oxides of transition metals such as cobalt (Co), nickel (Ni), manganese (Mn), and iron (Fe) are widely researched due to their high catalytic activity and relatively low cost. Materials like cobalt oxide (Co_3O_4) and nickel oxide (NiO) have shown promising OER activity in both acidic and alkaline media.
2. **Perovskites:** Perovskite oxides, with the general formula ABO_3 , offer tunable electronic and catalytic properties by varying the A and B cations. Lanthanum-based perovskites, such as LaNiO_3 and LaCoO_3 , are notable for their excellent OER performance and stability.
3. **Spinel:** Spinel oxides (e.g., Mn_3O_4 , Fe_3O_4) also exhibit significant OER activity. Their unique crystal structures and ability to accommodate various metal cations contribute to their catalytic properties.
4. **Doped Carbon Materials:** Carbon-based materials doped with heteroatoms like nitrogen, phosphorus, and sulfur have gained attention for their OER activity. These materials offer high surface area, conductivity, and tunable electronic properties.

3.3 Structural and Morphological Considerations

The structure and morphology of OER catalysts significantly influence their performance. Key strategies to enhance OER activity include:

1. **Nanostructuring:** Reducing catalyst particle size to the nanoscale increases the active surface area, enhancing catalytic activity. Nanostructured materials also exhibit unique electronic properties that can improve reaction kinetics.
2. **Doping:** Introducing foreign atoms into the catalyst structure can modify its electronic properties and create new active sites. For example, doping cobalt oxide with iron can enhance its OER activity.
3. **Porous Architectures:** Creating porous structures in catalysts improves mass transport and accessibility of reactants to active sites. Hierarchical porous materials, combining micro-, meso-, and macropores, are particularly effective in enhancing catalytic performance.

Despite significant advancements, several challenges remain in the development of OER catalysts. Stability under operational conditions, particularly in acidic environments, is a major concern. Additionally, achieving high activity with earth-abundant and low-cost materials is crucial for commercial viability [29, 30, 31, 32].

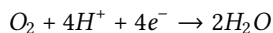
3.4 Future research should focus on:

1. **Enhancing Stability:** Developing corrosion-resistant materials and protective coatings to maintain catalyst activity over long periods.
2. **Cost Reduction:** Transitioning from precious metals to abundant, inexpensive materials while maintaining high catalytic performance.
3. **Advanced Characterization:** Utilizing in situ and operando techniques to gain deeper insights into OER mechanisms and guide the design of more effective catalysts.
4. **Computational Screening:** Employing high-throughput computational methods to identify promising new materials and accelerate the discovery process.

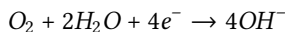
The ongoing development of OER catalysts is vital for advancing sustainable energy technologies, contributing to a cleaner and more sustainable energy future [33, 34, 35].

4. Oxygen Reduction Reaction (ORR)

The oxygen reduction reaction (ORR) is a fundamental electrochemical process critical to the performance of various energy conversion and storage devices, including fuel cells and metal-air batteries. The ORR involves the reduction of molecular oxygen to water or hydroxide ions, depending on the electrolyte environment. In acidic media, the ORR can be represented as:



In alkaline media, the reaction is expressed as:



The efficiency and kinetics of the ORR are pivotal for the overall efficiency and power output of devices like fuel cells. However, the ORR is inherently sluggish, requiring effective electrocatalysts to enhance its rate and efficiency (Fig. 4).

4.1 Mechanistic Insights

The ORR is a complex multi-electron transfer process that typically proceeds through either a four-electron pathway or a two-electron pathway. The four-electron pathway, which directly reduces oxygen to water, is highly desirable for its higher efficiency and energy output. The two-electron

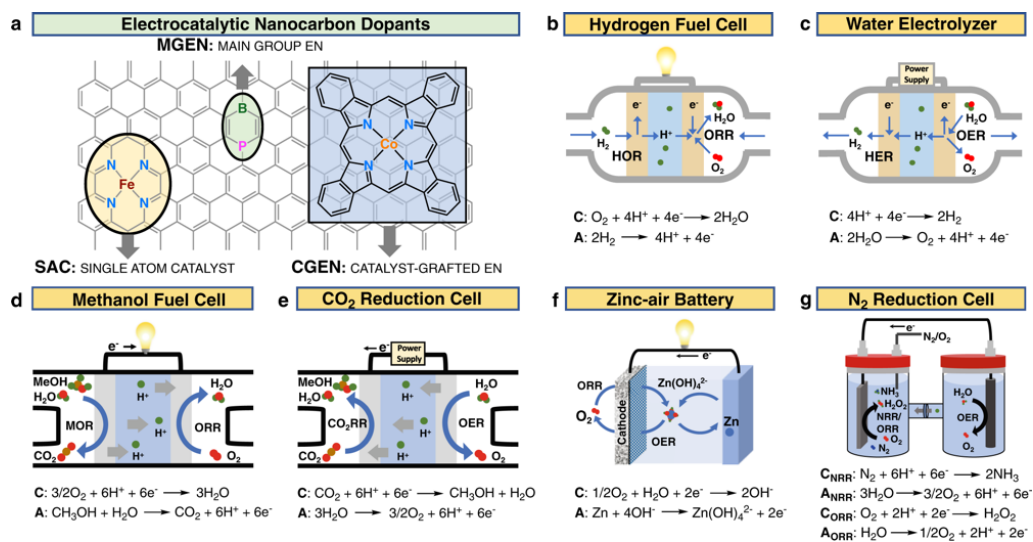


Figure 4. Structures of electrocatalytic nanocarbons.

pathway, which produces hydrogen peroxide as an intermediate, is less efficient and can lead to the generation of harmful by-products.

- Acidic Media:** In acidic conditions, the ORR generally involves the adsorption of molecular oxygen on the catalyst surface, followed by successive protonation and electron transfer steps to form water. The overall mechanism can be broken down into elementary steps, including the formation of adsorbed O_2 , OOH^* , O^* , and OH^* intermediates.
- Alkaline Media:** In alkaline media, the ORR follows a similar mechanistic pathway but involves hydroxide ions. The process starts with the adsorption of O_2 , followed by the formation of intermediates such as OOH^* , O^* , and OH^* before finally producing OH^- ions.

Understanding the detailed mechanistic pathways of the ORR is crucial for the rational design of efficient electrocatalysts. Advanced characterization techniques, such as in situ spectroscopy and computational modeling, provide valuable insights into these mechanisms, aiding the development of better catalysts [36, 37, 38].

4.2 Material Selection for ORR Catalysts

The selection of materials for ORR catalysts is driven by the need for high catalytic activity, stability, and cost-effectiveness. Several classes of materials have been extensively studied for their ORR performance:

- Platinum-Based Catalysts:** Platinum (Pt) and its alloys are the most widely used ORR catalysts due to their exceptional catalytic activity and stability. However, the high cost and scarcity of platinum limit its widespread application.
- Transition Metal-Nitrogen-Carbon (M-N-C) Catalysts:** These catalysts, typically involving transition metals like iron (Fe) or cobalt (Co) coordinated with nitrogen in a carbon matrix, have shown significant promise as non-precious metal alternatives. Their high surface area and tunable electronic properties contribute to excellent ORR performance.
- Perovskites:** Perovskite oxides with the general formula ABO_3 offer tunable electronic properties by varying the A and B cations. Materials like $LaMnO_3$ and $LaNiO_3$ have demonstrated good ORR activity and stability, making them potential candidates for ORR applications.

4. **Carbon-Based Materials:** Graphene, carbon nanotubes, and doped carbon materials are also explored for ORR applications due to their high conductivity, large surface area, and tunable properties. Nitrogen-doped graphene and carbon nanotubes, in particular, have shown enhanced ORR activity.

4.3 Structural and Morphological Considerations

The structure and morphology of ORR catalysts significantly influence their performance. Key strategies to enhance ORR activity include:

1. **Nanostructuring:** Reducing the size of catalyst particles to the nanoscale increases the active surface area, enhancing catalytic activity. Nanostructured materials also exhibit unique electronic properties that can improve reaction kinetics.
2. **Doping:** Introducing heteroatoms into the catalyst structure can modify its electronic properties and create new active sites. For instance, nitrogen doping in carbon materials can enhance their ORR activity by improving electron transfer and oxygen adsorption.
3. **Porous Architectures:** Creating porous structures in catalysts improves mass transport and accessibility of reactants to active sites. Hierarchical porous materials, combining micro-, meso-, and macropores, are particularly effective in enhancing catalytic performance.

Despite significant progress, several challenges remain in the development of ORR catalysts. Stability under operational conditions, particularly in acidic environments, is a major concern. Additionally, achieving high activity with earth-abundant and low-cost materials is crucial for commercial viability [39, 40, 41, 42, 43].

4.4 Future research should focus on:

1. **Enhancing Stability:** Developing corrosion-resistant materials and protective coatings to maintain catalyst activity over long periods.
2. **Cost Reduction:** Transitioning from precious metals to abundant, inexpensive materials while maintaining high catalytic performance.
3. **Advanced Characterization:** Utilizing in situ and operando techniques to gain deeper insights into ORR mechanisms and guide the design of more effective catalysts.
4. **Computational Screening:** Employing high-throughput computational methods to identify promising new materials and accelerate the discovery process.

The ongoing development of ORR catalysts is vital for advancing sustainable energy technologies, contributing to a cleaner and more sustainable energy future.

5. Experimental Approach

Various physicochemical characterization techniques play a crucial role in probing the active sites and understanding the reconstruction of bifunctional electrocatalysts during redox electrolysis. These techniques provide valuable insights into the structure, composition, and electronic properties of the catalysts, enabling rational design and optimization. A wide range of bifunctional electrocatalysts have been developed and studied for overall water splitting in acidic and alkaline electrolytes, encompassing:

- **Noble metal-based catalysts:** Leveraging the high activity and stability of precious metals like platinum, palladium, and iridium.
- **Non-precious metal-based catalysts:** Exploring cost-effective alternatives such as transition metal oxides, sulfides, phosphides, and their composites.

- **Metal-free nanocarbons:** Investigating the catalytic potential of carbon-based materials like graphene, carbon nanotubes, and doped nanocarbons.

Bifunctional electrocatalysts have also found applications in hybrid water splitting systems, where alternative anodic reactions include:

1. Sacrificing agents oxidation
2. Pollutants oxidative degradation
3. Organics oxidative upgrading

In the context of zinc-air batteries, bifunctional oxygen reactive electrocatalysts play a pivotal role in facilitating the oxygen reduction reaction (ORR) and oxygen evolution reaction (OER). These two key reactions govern the performance and efficiency of zinc-air batteries, making the development of effective bifunctional ORR/OER catalysts a critical area of research as explained in Table 2.

Table 2. Catalyst Classifications

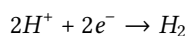
Catalyst Classification	Examples
Noble metal-based	Pt, Pd, Au, Ir-based catalysts
Transition metal-based	Oxides (e.g., Co ₃ O ₄ , MnO ₂), sulfides, phosphides
Carbon-based	Doped graphene, carbon nanotubes, heteroatom-doped carbons

Various synthetic methods, including hydrothermal, solvothermal, and electrochemical deposition techniques, have been employed to fabricate these bifunctional ORR/OER catalysts. Extensive research efforts have been dedicated to elucidating the catalytic mechanisms and understanding the structure-activity relationships of these catalysts, aiming to enhance their performance in zinc-air batteries [44, 45, 46].

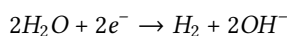
6. Hydrogen Evolution Reaction (HER)

The hydrogen evolution reaction (HER) is a fundamental electrochemical process that plays a crucial role in the production of hydrogen fuel through water splitting. Hydrogen, as a clean and efficient energy carrier, is central to sustainable energy systems, making the HER a critical reaction in various applications, including electrolyzers and fuel cells. The HER involves the reduction of protons to produce hydrogen gas and is represented by the following equations:

In acidic media:



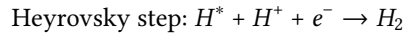
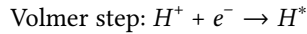
In alkaline media:



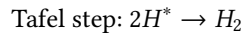
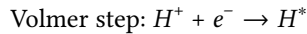
6.1 Mechanistic Insights

The HER mechanism varies depending on the pH of the electrolyte and involves multiple steps. In general, the HER proceeds through two main pathways: the Volmer-Heyrovsky mechanism and the Volmer-Tafel mechanism.

1. **Volmer-Heyrovsky Mechanism:** This pathway involves an initial electrochemical adsorption step (Volmer step) where a proton (H^+) or water molecule adsorbs onto the catalyst surface, followed by the electron transfer to form an adsorbed hydrogen atom (H^*). The adsorbed hydrogen then reacts with another proton/electron pair to release hydrogen gas (Heyrovsky step).



2. **Volmer-Tafel Mechanism:** This pathway involves the initial Volmer step, followed by the combination of two adsorbed hydrogen atoms to form hydrogen gas (Tafel step).



Understanding these mechanistic pathways is essential for designing and optimizing electrocatalysts that can efficiently facilitate the HER.

6.2 Material Selection for HER Catalysts

The selection of materials for HER catalysts is critical for achieving high catalytic activity, stability, and cost-effectiveness. Various classes of materials have been explored for their HER performance:

1. **Platinum-Based Catalysts:** Platinum (Pt) is the most efficient HER catalyst due to its excellent catalytic activity and stability. However, its high cost and scarcity limit widespread application. Therefore, significant research focuses on developing non-precious metal alternatives.
2. **Transition Metal Sulfides:** Materials such as molybdenum disulfide (MoS_2) and tungsten disulfide (WS_2) have shown promising HER activity. Their layered structure and active edge sites contribute to their catalytic performance.
3. **Transition Metal Phosphides:** Compounds like nickel phosphide (Ni_2P) and cobalt phosphide (CoP) exhibit good HER activity and stability. Their unique electronic properties and ability to form active sites for hydrogen adsorption make them effective catalysts.
4. **Transition Metal Oxides and Hydroxides:** Nickel oxide (NiO), cobalt oxide (Co_3O_4), and their hydroxides have also been studied for HER applications. These materials can be further modified by doping or combining with other materials to enhance their performance.
5. **Carbon-Based Materials:** Graphene, carbon nanotubes, and doped carbon materials provide high surface area and conductivity, making them suitable supports for active HER sites. Nitrogen-doped graphene, in particular, has shown enhanced HER activity.

6.3 Structural and Morphological Considerations

The structure and morphology of HER catalysts significantly influence their performance. Key strategies to enhance HER activity include:

1. **Nanostructuring:** Reducing catalyst particle size to the nanoscale increases the active surface area, enhancing catalytic activity. Nanostructured materials also exhibit unique electronic properties that can improve reaction kinetics.
2. **Doping:** Introducing foreign atoms into the catalyst structure can modify its electronic properties and create new active sites. For example, doping MoS_2 with cobalt or nickel can enhance its HER activity.
3. **Porous Architectures:** Creating porous structures in catalysts improves mass transport and accessibility of reactants to active sites. Hierarchical porous materials, combining micro-, meso-, and macropores, are particularly effective in enhancing catalytic performance [47].

6.4 Challenges and Future Directions

Despite significant advancements, several challenges remain in the development of HER catalysts. Stability under operational conditions, particularly in alkaline environments, is a major concern. Additionally, achieving high activity with earth-abundant and low-cost materials is crucial for commercial viability.

6.5 Future research should focus on:

1. **Enhancing Stability:** Developing corrosion-resistant materials and protective coatings to maintain catalyst activity over long periods.
2. **Cost Reduction:** Transitioning from precious metals to abundant, inexpensive materials while maintaining high catalytic performance.
3. **Advanced Characterization:** Utilizing in situ and operando techniques to gain deeper insights into HER mechanisms and guide the design of more effective catalysts.
4. **Computational Screening:** Employing high-throughput computational methods to identify promising new materials and accelerate the discovery process.

The ongoing development of HER catalysts is vital for advancing hydrogen production technologies, contributing to a cleaner and more sustainable energy future [48].

7. Metal-air batteries (MABs)

Metal-air batteries (MABs) represent a promising class of energy storage devices that offer high energy density, environmental friendliness, and potential for low-cost production. Unlike traditional batteries, which rely on contained reactants, MABs utilize oxygen from the ambient air as one of their reactants, making them lighter and more energy-dense. This characteristic positions them as attractive candidates for applications ranging from portable electronics to large-scale energy storage for renewable energy systems (Fig. 5) [49, 50].

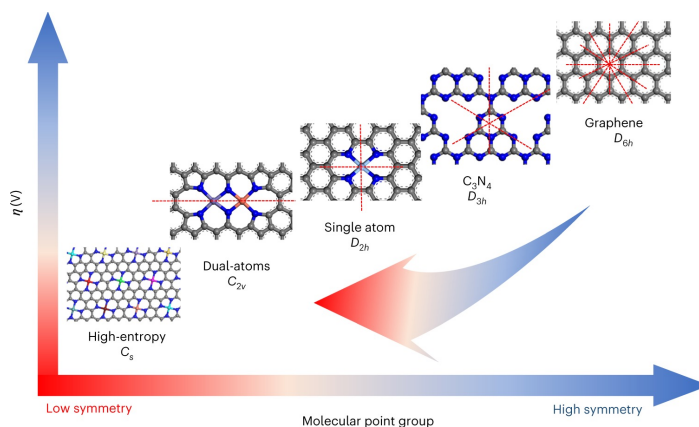


Figure 5. High-entropy single-atom activated carbon catalysts.

7.1 Working Principle

The basic structure of a metal-air battery consists of a metal anode, an air cathode, and an electrolyte. The general working principle of MABs can be outlined as follows:

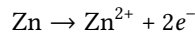
1. **Metal Anode:** Common materials for the anode include zinc (Zn), lithium (Li), aluminum (Al), and iron (Fe). The choice of metal significantly impacts the battery's energy density and operating

characteristics.

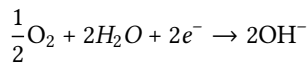
2. **Air Cathode:** The cathode is typically a porous structure that allows oxygen from the air to diffuse into the electrode and react with electrons and metal ions from the anode. The air cathode usually contains a catalyst to facilitate the oxygen reduction reaction (ORR).
3. **Electrolyte:** The electrolyte facilitates the movement of ions between the anode and cathode. It can be aqueous, non-aqueous, or solid-state, depending on the type of metal used and the battery's design.

During discharge, the metal at the anode oxidizes, releasing electrons that travel through an external circuit to provide electrical power. Simultaneously, oxygen from the air is reduced at the cathode, completing the electrochemical reaction. For instance, in a zinc-air battery, the reactions can be described as:

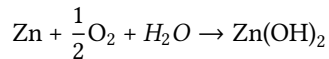
At the anode:



At the cathode:



Overall reaction:



7.2 Types of Metal-Air Batteries

Different types of MABs are defined by the metal used as the anode, each with distinct advantages and challenges:

1. **Zinc-Air Batteries:** Zinc-air batteries are the most commercially developed MABs, offering high energy density, safety, and low cost. They are widely used in hearing aids, remote controls, and other small electronic devices. However, their rechargeability and shelf life remain areas for improvement.
2. **Lithium-Air Batteries:** Lithium-air batteries promise exceptionally high energy density, potentially rivaling that of gasoline. However, they face significant technical challenges, including stability of the electrolyte, dendrite formation, and oxygen management. Extensive research is ongoing to address these issues.
3. **Aluminum-Air Batteries:** Aluminum-air batteries offer a high energy-to-weight ratio and are relatively inexpensive. They are not yet widely commercialized due to issues with anode corrosion and electrolyte management. These batteries are often considered for military and emergency applications where recharging is not feasible.
4. **Iron-Air Batteries:** Iron-air batteries are notable for their low cost and abundance of iron. They offer moderate energy density and are primarily investigated for large-scale energy storage applications. Their development is focused on improving cycle life and efficiency [51, 52, 53].

7.3 Advantages and Challenges

Advantages:

1. **High Energy Density:** MABs have a high theoretical energy density due to the use of ambient air as a reactant, making them suitable for applications requiring long-term energy supply.
2. **Environmental Friendliness:** The use of non-toxic and abundant materials like zinc and iron makes MABs environmentally benign and sustainable.
3. **Cost-Effectiveness:** MABs can be cost-effective due to the inexpensive and widely available materials used, particularly for zinc and iron-based systems.

Challenges:

1. **Rechargeability:** Many MABs, particularly zinc-air and aluminum-air batteries, face challenges with rechargeability due to issues like anode degradation and catalyst poisoning.
2. **Oxygen Electrode Performance:** The air cathode requires efficient catalysts for the ORR and the oxygen evolution reaction (OER) in rechargeable systems. Developing durable, high performance catalysts remains a significant challenge.
3. **Electrolyte Stability:** The electrolyte must be stable and compatible with both the anode and cathode materials. In lithium-air batteries, for example, the electrolyte's stability is a critical issue.
4. **Water Management:** Managing water in the system, particularly in aqueous electrolytes, is crucial for maintaining performance and preventing issues like flooding or drying out of the electrolyte [54, 55, 56].

7.4 Future Directions

Research on MABs focuses on overcoming these challenges to realize their full potential. Key areas of future development include:

1. **Advanced Catalysts:** Developing robust, high-performance catalysts for the air cathode to improve the efficiency and durability of the ORR and OER.
2. **Anode Protection:** Enhancing the stability and rechargeability of the metal anode through surface modifications and alloying strategies.
3. **Electrolyte Innovations:** Finding stable, non-volatile electrolytes that can operate efficiently over a wide range of conditions.
4. **System Integration:** Integrating MABs into practical systems for portable electronics, electric vehicles, and grid storage requires addressing engineering challenges related to packaging, thermal management, and air management.

In conclusion, metal-air batteries hold significant promise for a variety of energy storage applications due to their high energy density and potential cost-effectiveness. Continued research and development are essential to address the technical challenges and unlock the full potential of these advanced energy storage systems.

8. Metal-organic frameworks (MOFs)

Metal-organic frameworks (MOFs) are a class of crystalline materials characterized by their highly ordered, porous structures. Composed of metal ions or clusters coordinated to organic ligands, MOFs form three-dimensional networks with tunable porosity and surface functionality. This unique combination of properties makes MOFs highly versatile and valuable in various applications, including gas storage, separation, catalysis, and, more recently, electrocatalysis.

8.1 Structural Characteristics

The fundamental building blocks of MOFs are metal ions or clusters, known as secondary building units (SBUs), and organic linkers. The metal nodes can be single metal ions or polynuclear clusters, while the organic linkers are typically carboxylates, phosphonates, or azolates. The choice of metal and organic linker determines the structure and properties of the MOF, allowing for a high degree of tunability.

8.2 Key structural features of MOFs include:

1. **High Surface Area:** MOFs possess exceptionally high surface areas, often exceeding 1000 m²/g. This high surface area provides abundant active sites for adsorption and catalysis.

2. **Porosity:** The pores in MOFs can range from micropores (<2 nm) to mesopores (2-50 nm). The pore size and shape can be precisely controlled during synthesis, allowing for the selective adsorption of molecules.
3. **Functional Diversity:** The organic linkers can be functionalized with various chemical groups, imparting specific properties to the MOFs. This functional diversity enables the customization of MOFs for specific applications [57].

8.3 Applications in Electrocatalysis

MOFs have recently gained attention as promising materials for electrocatalysis due to their tunable structures, high surface areas, and the ability to incorporate active metal sites. They can serve as electrocatalysts or precursors to form active materials for various electrochemical reactions, including the oxygen evolution reaction (OER), oxygen reduction reaction (ORR), and hydrogen evolution reaction (HER).

1. **Oxygen Evolution Reaction (OER):** MOFs can be designed to include metal nodes that are active for the OER. Transition metals such as cobalt, nickel, and manganese are often used in MOFs for this purpose. The porous structure of MOFs facilitates the diffusion of reactants and products, enhancing the efficiency of the OER.
2. **Oxygen Reduction Reaction (ORR):** MOFs can also be tailored to improve the ORR by incorporating metals such as iron, cobalt, or manganese. The tunable pore structure and functional groups in MOFs can enhance the adsorption and activation of oxygen molecules, promoting efficient ORR catalysis.
3. **Hydrogen Evolution Reaction (HER):** MOFs containing metals like nickel, cobalt, and molybdenum have shown potential as HER catalysts. The high surface area and porosity of MOFs provide numerous active sites for the HER, facilitating the reduction of protons to hydrogen.

8.4 Advantages and Challenges

Advantages:

1. **Tunability:** The ability to precisely control the composition, structure, and functionality of MOFs allows for the rational design of catalysts with tailored properties.
2. **High Surface Area and Porosity:** These features provide numerous active sites and facilitate mass transport, enhancing catalytic performance.
3. **Versatility:** MOFs can be used directly as electrocatalysts or as precursors to form derived materials with improved catalytic properties.

Challenges:

1. **Stability:** MOFs can suffer from stability issues under harsh electrochemical conditions, such as high potentials and corrosive environments. Enhancing the stability of MOFs remains a critical area of research.
2. **Scalability:** The synthesis of MOFs often involves complex procedures that can be challenging to scale up for industrial applications. Developing scalable synthesis methods is essential for practical use.
3. **Conductivity:** The intrinsic conductivity of MOFs is generally low, which can limit their performance as electrocatalysts. Strategies such as incorporating conductive additives or forming composites with conductive materials are being explored to address this issue.

8.5 Future Directions

Future research on MOFs in electrocatalysis will focus on addressing these challenges and further enhancing their performance. Key areas of interest include:

1. **Improving Stability:** Developing strategies to enhance the stability of MOFs under electrochemical conditions, such as through the incorporation of robust metal nodes and linkers or the formation of protective coatings.
2. **Enhancing Conductivity:** Exploring methods to increase the electrical conductivity of MOFs, such as through the incorporation of conductive polymers, carbon materials, or metal nanoparticles.
3. **Scalable Synthesis:** Developing efficient and scalable synthesis methods to produce MOFs with consistent quality and performance for practical applications.
4. **Incorporating Multiple Functions:** Designing MOFs with multiple active sites or functionalities to catalyze complex reactions or multiple reactions simultaneously.

Metal-organic frameworks (MOFs) offer a highly tunable and versatile platform for the development of advanced electrocatalysts. Their unique structural characteristics, combined with the ability to incorporate diverse functionalities, make them promising candidates for various electrochemical applications. Continued research and development will be essential to overcome existing challenges and unlock the full potential of MOFs in electrocatalysis [58, 59].

9. Results and Discussion

The development of bifunctional electrocatalysts for sustainable energy conversion and storage applications is an active area of research, with significant progress being made in recent years. However, several challenges remain, and future research directions are crucial for further advancements in this field (Fig. 6).

- **Rational Design and Synthesis:** Developing new strategies for the rational design and synthesis of bifunctional electrocatalysts with tailored active sites, optimized compositions, and controlled nanostructures is a key focus area. Advanced computational techniques, combined with experimental approaches, can provide valuable insights into the structure-activity relationships and guide the design of more efficient catalysts.
- **In-situ and Operando Characterization:** Employing advanced in-situ and operando characterization techniques to probe the dynamic behavior of bifunctional electrocatalysts under real operating conditions is essential. This can shed light on the catalytic mechanisms, active site evolution, and degradation pathways, enabling the development of more robust and durable catalysts.
- **Electrolyte and Interface Engineering:** Exploring the role of electrolytes and electrode electrolyte interfaces in influencing the performance of bifunctional electrocatalysts is an important area of investigation. Strategies such as electrolyte optimization, interface engineering, and the development of protective coatings can enhance catalyst stability and efficiency.
- **Integration and Scale-up:** Translating the promising performance of bifunctional electrocatalysts from laboratory-scale studies to practical applications requires addressing challenges related to integration, scale-up, and cost-effectiveness. Collaborations between academia, industry, and policymakers are crucial for overcoming these hurdles and facilitating the widespread adoption of these catalysts in sustainable energy technologies.

10. Conclusion and Outlook

The development of bifunctional electrocatalysts has emerged as a crucial area of research, driven by the need for efficient and sustainable energy conversion and storage solutions. These catalysts, with their dual functionality, have demonstrated remarkable potential in facilitating critical reactions such as water splitting, oxygen reduction, and oxygen evolution, paving the way for advanced technologies like renewable hydrogen production and metal-air batteries. While significant progress

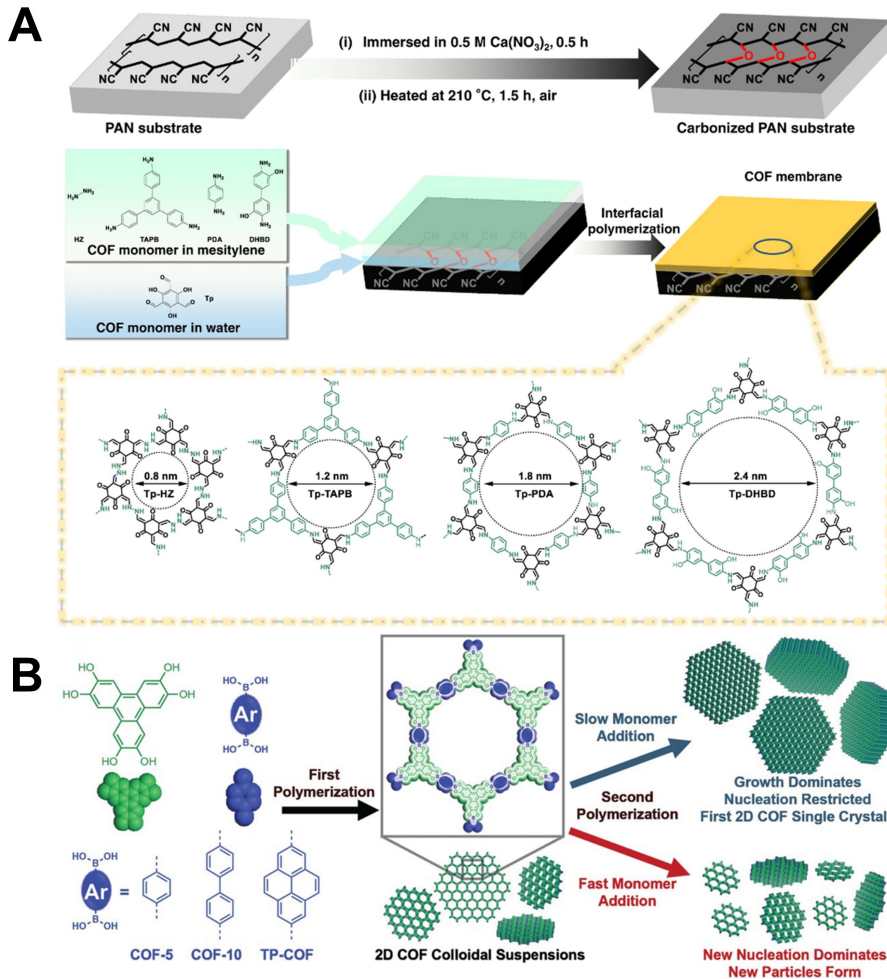


Figure 6. Schematic diagram illustrating carbonization processes of PAN substrates.

has been made, further advancements in the rational design, synthesis, and characterization of bi-functional electrocatalysts are necessary to unlock their full potential. Continued efforts in understanding structure-activity relationships, exploring new materials and compositions, and optimizing electrode-electrolyte interfaces will be instrumental in developing more efficient, durable, and cost-effective catalysts. Ultimately, the widespread adoption of these catalysts in sustainable energy technologies will require a collaborative approach, combining insights from academia, industry, and policymakers to overcome challenges related to integration, scale-up, and cost-effectiveness.

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